



# **ENVIRONMENTAL PRODUCT DECLARATION**

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

Radiator Pipe Guide & Seal

Manthorpe Building Products





## **EPD HUB, HUB-1078**

Publishing on 08.02.2024, last updated on 08.02.2024, valid until 08.02.2029.





## **GENERAL INFORMATION**

### **MANUFACTURER**

Manufacturer	Manthorpe Building Products
Address	Brittain Drive, Codnor Gate Business Park, Ripley, DE5 3ND
Contact details	mbp.care@manthorpebp.co.uk
Website	https://www.manthorpebp.co.uk/

## **EPD STANDARDS, SCOPE AND VERIFICATION**

Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804+A2:2019 and ISO 14025
PCR	EPD Hub Core PCR version 1.0, 1 Feb 2022
Sector	Construction product
Category of EPD	Third party verified EPD
Scope of the EPD	Cradle to gate with options, A4-A5, and modules C1-C4, D
EPD author	Ben Hales, Dylan Stoppard
EPD verification	Independent verification of this EPD and data, according to ISO 14025:  ☐ Internal certification ☑ External verification
EPD verifier	Haiha Nguyen, as an authorized verifier acting for EPD Hub Limited

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

## **PRODUCT**

Product name	10mm Radiator Pipe Guide & Seal 15mm Radiator Pipe Guide & Seal
Additional labels	-
Product reference	GRS-DUO, GRS-DUO-15, GRS-FF
Place of production	United Kingdom
Period for data	2022-2023
Averaging in EPD	No averaging
Variation in GWP-fossil for A1-A3	N/A

### **ENVIRONMENTAL DATA SUMMARY**

Declared unit	1 unit GRS-DUO Radiator Pipe Guide and Seal
Declared unit mass	0.076 kg
GWP-fossil, A1-A3 (kgCO2e)	9.14E-02
GWP-total, A1-A3 (kgCO2e)	5.56E-02
Secondary material, inputs (%)	47.4
Secondary material, outputs (%)	0.0
Total energy use, A1-A3 (kWh)	0.525
Total water use, A1-A3 (m3e)	1.16E+00







## PRODUCT AND MANUFACTURER

#### **ABOUT THE MANUFACTURER**

Manthorpe has been developing innovative building products for the construction industry for over 35 years.

Our comprehensive range of quality building products is designed to meet your every need, from groundwork to roofline, from new build to refurb.

With extensive experience in the plastics industry, we have the expertise to manufacture virtually all our building products in-house and continue to invest heavily in new technology and cutting edge machinery and production processes.

This enables our team to be at the forefront of product development, driving industry progress through precision and innovation.

#### **PRODUCT DESCRIPTION**

The Radiator Pipe Guide and Seals are designed to prevent air leakage at pipework penetrations behind a radiator that is plumbed with flexible plastic barrier pipework commonly used for central heating systems in modern buildings.

Primary data set covered in this EPD is taken from the characteristics of the GRS-DUO 10mm version of the Radiator Pipe Guide & Seal, for the overview of the product scaling used to extrapolate the accompanying versions within the range, see Annex A.

Further information can be found at <a href="https://www.manthorpebp.co.uk/">https://www.manthorpebp.co.uk/</a>.

#### **PRODUCT RAW MATERIAL MAIN COMPOSITION**

Raw material category	Amount, mass- %	Material origin
Metals	-	-
Minerals	-	-
Fossil materials	100	UK
Bio-based materials	-	-

#### **BIOGENIC CARBON CONTENT**

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	-
Biogenic carbon content in packaging, kg C	0.0109

#### **FUNCTIONAL UNIT AND SERVICE LIFE**

Declared unit	1 unit GRS-DUO Radiator Pipe Guide and Seal
Mass per declared unit	0.076 kg
Functional unit	-
Reference service life	In excess of 40 years.

### **SUBSTANCES, REACH - VERY HIGH CONCERN**

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).







## PRODUCT LIFE-CYCLE

#### **SYSTEM BOUNDARY**

This EPD covers the life-cycle modules listed in the following table.

Pro	duct st	age		semb stage			U	lse sta	ge			E	ind of	life sta	ge	S	Beyond the system boundar ies		
A1	A2	А3	Α	Α	В	В	В	В	В	В	В	С	С	С	С		D		
			4	5	1	2	3	4	5	6	7	1	2	3	4				
Х	х	X	X	X	MN D	MN D	MN D	MN D	MN D	MN D	MN D	X	X	X	X	X			
Ra w m at eri als	Tr an sp or t	M an uf ac tu rin g	Tr a n s p or t	A ss e m bl	U se	M ai nt e n a n ce	R e p ai r	R e pl ac e m e nt	R ef ur bi s h m e nt	O p er at io n al e n er g y u se	O p er at io n al w at er u se	D ec o n st r. / d e m ol .	Tr a n s p or t	W as te pr o ce ss in g	Di s p o sa I	R e u s e	R e c o v e r y	R e c y c l i n g	

Modules not declared = MND. Modules not relevant = MNR.

### **MANUFACTURING AND PACKAGING (A1-A3)**

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

The product is manufactured for a mix of virgin and post-consumer material, consisting primarily of polypropylene sourced from various manufacturers and recycled sources. This material is then processed via an injection moulding machine to create either the rear mount plate or the front cover plate, the former being made from 100% recycled content. Material waste produced during manufacture (short shots, defective parts etc.) is reground on site to produced in-house supply of post-industrial recycled material which is fed back into the manufacture of the mount plates and other products produced on site. 20 pairs of mount and cover plates are then packaged together in a cardboard box, with 77 boxes then stacked onto a wooden pallet secured with plastic shrink wrapping. Hydraulic oils and lubricants have been included as a combined ancillary material used as a consumable within the manufacturing process. Manufacturing injection moulding machines fitted with a 3 phase energy logger to track amps used per cycle, outputted over a multiple hour run and averaged to provide the total amps used per run. Run through the formula kWh =  $\sqrt{3}$  x Pf x Ah x V / 1000 to convert Amp-hours to Kilowatthours then divided by the total cycles made during the run to find the kWh used per declared unit. Process cross checked by comparing against total site energy usage, divided by tonnage processed, multiplied by weight of the declared unit. All electricity used in the manufacturing and polymer processing is procured through a renewable energy guarantee of origin via 100% wind power.

## **TRANSPORT AND INSTALLATION (A4-A5)**

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

The average transport distance from the manufacturing facility to the site was 241 kilometres. This was calculated using a sample of 40 merchant









locations serviced by 4 distribution hubs representing 64% of the declared units sales. This could vary depending on the specific order. All vehicles used are to the Euro5 standard. Empty returns are not considered as it is assumed that the vehicle will be used to facilitate the transportation of different products from other sites. There are no losses associated with transportation as the product is packaged and strapped effectively. Volume capacity utilisation is assumed to be 1 for the nested packaging products. Packaging waste assumed to be sent to disposal.

The installation of the declared unit can be achieved by a single person with the use of basic hand tools.

## PRODUCT USE AND MAINTENANCE (B1-B7)

The use phase of this product has been analysed and found to be immaterial to the overall carbon impact of the declared unit, this is due to the product application. This assumption is in alignment with the product category rules (PCRs). Air, soil and water impacts during the use phase have not been studied.

Air, soil, and water impacts during the use phase have not been studied.

## PRODUCT END OF LIFE (C1-c4, D)

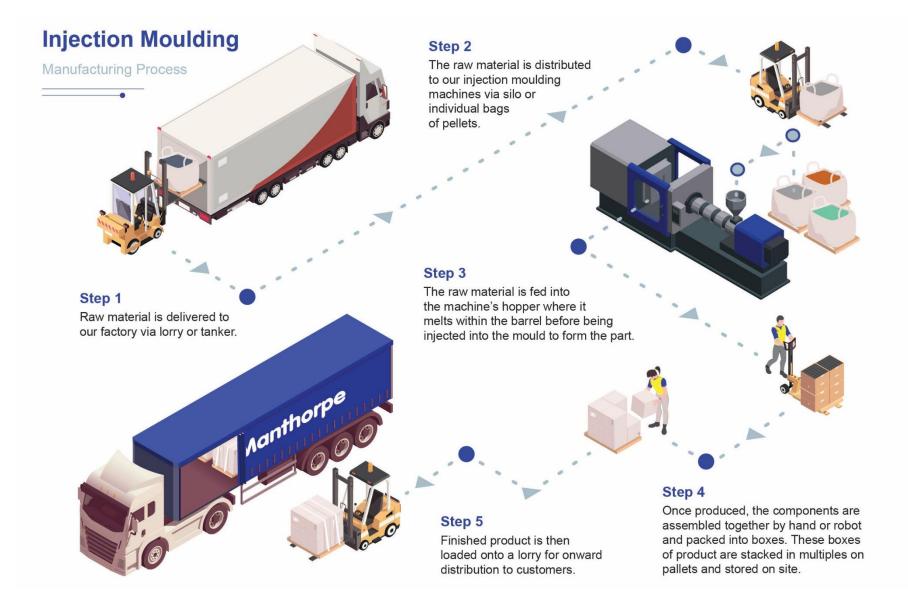
The end-of-life product is assumed to be sent to landfill (C2) according to the latest government registry there are 526 landfill sites in the UK, is assumed that on average there is 50km to a landfill from a theoretical demolition site. A conservative approach was taken to the assumption that the product is taken for disposal at the end of its life rather than the untraceable option of recycling and/or reuse. (C3-4). The disassembly of the product at end-of-life from the surrounding structure is assumed to be done manually, as such any further environment impacts define by this module are considered to be negligible.







## **MANUFACTURING PROCESS**





## LIFE-CYCLE ASSESSMENT

### **CUT-OFF CRITERIA**

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

### **ALLOCATION, ESTIMATES AND ASSUMPTIONS**

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	No allocation
Packaging materials	No allocation
Ancillary materials	No allocation
Manufacturing energy and waste	No allocation

#### **AVERAGES AND VARIABILITY**

Type of average	No averaging
Averaging method	Not applicable
Variation in GWP-fossil for A1-A3	%

This EPD is product and factory specific and does not contain average calculations.

#### LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. Ecoinvent v3.8 and One Click LCA databases were used as sources of environmental data.







## **ENVIRONMENTAL IMPACT DATA**

### CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
GWP – total <sup>1)</sup>	kg CO₂e	7,83E-02	1,21E-03	-2,35E-02	5,59E-02	8,48E-03	3,74E-02	MND	0,00E+00	3,61E-04	0,00E+00	1,04E-02	0,00E+00						
GWP – fossil	kg CO₂e	7,82E-02	1,21E-03	1,35E-02	9,29E-02	8,47E-03	3,57E-04	MND	0,00E+00	3,60E-04	0,00E+00	1,04E-02	0,00E+00						
GWP – biogenic	kg CO₂e	6,71E-07	7,39E-09	-3,71E-02	-3,71E-02	6,05E-06	3,71E-02	MND	0,00E+00	1,39E-07	0,00E+00	6,69E-06	0,00E+00						
GWP – LULUC	kg CO₂e	1,66E-05	4,46E-07	8,21E-05	9,91E-05	4,50E-06	2,63E-07	MND	0,00E+00	1,33E-07	0,00E+00	8,52E-07	0,00E+00						
Ozone depletion pot.	kg CFC-11e	1,46E-09	2,77E-10	1,72E-09	3,45E-09	1,86E-09	9,66E-11	MND	0,00E+00	8,29E-11	0,00E+00	2,46E-10	0,00E+00						
Acidification potential	mol H⁺e	2,67E-04	5,10E-06	7,37E-05	3,46E-04	4,17E-05	2,37E-06	MND	0,00E+00	1,53E-06	0,00E+00	6,96E-06	0,00E+00						
EP-freshwater <sup>2)</sup>	kg Pe	2,94E-06	9,83E-09	9,42E-07	3,89E-06	9,26E-08	4,63E-09	MND	0,00E+00	2,95E-09	0,00E+00	1,33E-08	0,00E+00						
EP-marine	kg Ne	5,65E-05	1,52E-06	3,25E-05	9,05E-05	1,25E-05	1,23E-06	MND	0,00E+00	4,53E-07	0,00E+00	4,12E-06	0,00E+00						
EP-terrestrial	mol Ne	6,00E-04	1,67E-05	2,21E-04	8,38E-04	1,38E-04	8,65E-06	MND	0,00E+00	5,00E-06	0,00E+00	2,58E-05	0,00E+00						
POCP ("smog") <sup>3)</sup>	kg NMVOCe	2,55E-04	5,34E-06	6,19E-05	3,22E-04	4,41E-05	2,91E-06	MND	0,00E+00	1,60E-06	0,00E+00	9,68E-06	0,00E+00						
ADP-minerals & metals <sup>4)</sup>	kg Sbe	1,02E-07	2,87E-09	1,28E-07	2,33E-07	8,63E-08	9,39E-10	MND	0,00E+00	8,45E-10	0,00E+00	2,77E-09	0,00E+00						
ADP-fossil resources	MJ	2,14E-01	1,81E-02	2,20E-01	4,52E-01	1,24E-01	6,92E-03	MND	0,00E+00	5,41E-03	0,00E+00	1,88E-02	0,00E+00						
Water use <sup>5)</sup>	m³e depr.	4,28E-03	8,11E-05	9,33E-03	1,37E-02	7,69E-04	3,47E-05	MND	0,00E+00	2,42E-05	0,00E+00	1,12E-04	0,00E+00						

<sup>1)</sup> GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

## ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS - EN 15804+A2, PEF

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
Particulate matter	Incidence	3,18E-09	1,38E-10	1,14E-09	4,46E-09	8,39E-10	5,08E-11	MND	0,00E+00	4,15E-11	0,00E+00	1,39E-10	0,00E+00						
Ionizing radiation <sup>6)</sup>	kBq U235e	6,39E-03	8,65E-05	1,61E-03	8,08E-03	7,38E-04	3,28E-05	MND	0,00E+00	2,58E-05	0,00E+00	9,07E-05	0,00E+00						
Ecotoxicity (freshwater)	CTUe	8,72E-01	1,63E-02	3,04E-01	1,19E+00	1,21E-01	6,29E-03	MND	0,00E+00	4,87E-03	0,00E+00	1,97E-02	0,00E+00						
Human toxicity, cancer	CTUh	1,50E-11	4,02E-13	3,47E-11	5,01E-11	9,33E-12	1,83E-13	MND	0,00E+00	1,20E-13	0,00E+00	6,15E-13	0,00E+00						
Human tox. non-cancer	CTUh	3,86E-10	1,61E-11	2,38E-10	6,40E-10	1,40E-10	5,96E-12	MND	0,00E+00	4,82E-12	0,00E+00	1,17E-11	0,00E+00						
SQP <sup>7)</sup>	-	8,45E-02	2,06E-02	2,18E+00	2,28E+00	7,18E-02	1,42E-02	MND	0,00E+00	6,24E-03	0,00E+00	4,53E-02	0,00E+00						

<sup>6)</sup> EN 15804+A2 disclaimer for Ionizing radiation, human health. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.







## **USE OF NATURAL RESOURCES**

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	С3	C4	D
Renew. PER as energy <sup>8)</sup>	MJ	6,04E-02	2,05E-04	4,51E-01	5,12E-01	2,75E-03	1,01E-04	MND	0,00E+00	6,10E-05	0,00E+00	3,47E-04	0,00E+00						
Renew. PER as material	MJ	0,00E+00	0,00E+00	3,23E-01	3,23E-01	0,00E+00	-3,23E-01	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Total use of renew. PER	MJ	6,04E-02	2,05E-04	7,74E-01	8,34E-01	2,75E-03	-3,22E-01	MND	0,00E+00	6,10E-05	0,00E+00	3,47E-04	0,00E+00						
Non-re. PER as energy	MJ	1,20E+00	1,81E-02	1,94E-01	1,41E+00	1,24E-01	6,92E-03	MND	0,00E+00	5,41E-03	0,00E+00	1,88E-02	0,00E+00						
Non-re. PER as material	MJ	3,46E+00	0,00E+00	2,20E-02	3,48E+00	0,00E+00	-2,20E-02	MND	0,00E+00	0,00E+00	0,00E+00	-3,43E+00	0,00E+00						
Total use of non-re. PER	MJ	4,66E+00	1,81E-02	2,16E-01	4,89E+00	1,24E-01	-1,51E-02	MND	0,00E+00	5,41E-03	0,00E+00	-3,42E+00	0,00E+00						
Secondary materials	kg	3,60E-02	5,06E-06	1,11E-02	4,71E-02	5,63E-05	2,12E-06	MND	0,00E+00	1,50E-06	0,00E+00	6,70E-06	0,00E+00						
Renew. secondary fuels	MJ	1,01E-06	5,12E-08	7,11E-03	7,11E-03	5,58E-07	6,43E-08	MND	0,00E+00	1,52E-08	0,00E+00	2,57E-07	0,00E+00						
Non-ren. secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Use of net fresh water	m³	1,16E+00	2,34E-06	2,21E-04	1,16E+00	2,02E-05	5,88E-06	MND	0,00E+00	7,01E-07	0,00E+00	2,01E-05	0,00E+00						

<sup>8)</sup> PER = Primary energy resources.

## **END OF LIFE – WASTE**

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
Hazardous waste	kg	7,42E-04	2,39E-05	9,25E-04	1,69E-03	2,13E-04	2,20E-06	MND	0,00E+00	7,18E-06	0,00E+00	0,00E+00	0,00E+00						
Non-hazardous waste	kg	3,59E-02	3,94E-04	2,09E-02	5,71E-02	4,20E-03	2,57E-02	MND	0,00E+00	1,18E-04	0,00E+00	7,68E-02	0,00E+00						
Radioactive waste	kg	1,46E-06	1,21E-07	6,99E-07	2,28E-06	8,45E-07	1,11E-08	MND	0,00E+00	3,62E-08	0,00E+00	0,00E+00	0,00E+00						

## **END OF LIFE – OUTPUT FLOWS**

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Materials for recycling	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Materials for energy rec	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Exported energy	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						









## ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	А3	A1- A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	С3	C4	D
Global Warming Pot.	kg CO₂e	7,74E- 02	1,19E- 03	1,38E- 02	9,24E- 02	8,35E- 03	1,32E- 03	MND	0,00E+ 00	3,57E- 04	0,00E+ 00	8,43E- 03	0,00E+ 00						
Ozone depletion Pot.	kg CFC-	1,19E- 09	2,20E- 10	1,45E- 09	2,86E- 09	1,47E- 09	7,65E- 11	MND	0,00E+ 00	6,57E- 11	0,00E+ 00	1,95E- 10	0,00E+ 00						
Acidification	kg SO₂e	2,20E- 04	3,96E- 06	5,34E- 05	2,78E- 04	3,23E- 05	1,80E- 06	MND	0,00E+ 00	1,19E- 06	0,00E+ 00	5,29E- 06	0,00E+ 00						
Eutrophication	kg PO <sub>4</sub> ³e	8,35E- 05	9,02E- 07	3,98E- 05	1,24E- 04	8,13E- 06	4,44E- 05	MND	0,00E+ 00	2,70E- 07	0,00E+ 00	3,88E- 04	0,00E+ 00						
POCP ("smog")	kg C₂H₄e	1,74E- 05	1,55E- 07	4,76E- 06	2,23E- 05	2,26E- 06	2,86E- 07	MND	0,00E+ 00	4,63E- 08	0,00E+ 00	1,53E- 06	0,00E+ 00						
ADP-elements	kg Sbe	1,05E- 07	2,78E- 09	1,17E- 07	2,25E- 07	8,57E- 08	9,10E- 10	MND	0,00E+ 00	8,18E- 10	0,00E+ 00	2,68E- 09	0,00E+ 00						
ADP-fossil	MJ	3,27E +00	1,81E- 02	2,18E- 01	3,51E +00	1,24E- 01	6,92E- 03	MND	0,00E+ 00	5,41E- 03	0,00E+ 00	1,88E- 02	0,00E+ 00						









## **VERIFICATION STATEMENT**

#### **VERIFICATION PROCESS FOR THIS EPD**

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? Read more online This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

#### THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant

standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

HaiHa Nguyen, as an authorized verifier acting for EPD Hub Limited 08.02.2024











## **ANNEX A**

### PRODUCT SCALING

GRS Product Range (code)	Pipe Diameter (mm)	Declared Unit Weight (kg)	Scaling Factor (per declared unit)	<b>A1 - D GWP Fossil</b> (kg/C0 <sub>2</sub> e)
GRS-DUO	10	0.077	1.00	0.279
GRS-FF	10	0.077	1.05	0.292
GRS-DUO-15	15	0.114	1.48	0.414

### **PRODUCT VARIATIONS**

Primary data set covered in this EPD is taken from the characteristics of the GRS-DUO 10mm version of the Radiator Pipe Guide & Seal. The GRS-FF variant consists of the same 10mm product in the same part quantities, but with an alternative packing configuration which splits the mount and cover plates into separate boxes within an outer sleeve. The GRS-DUO-15 is a larger version of the Radiator Pipe Guide & Seal designed for larger diameter 15mm barrier pipe. For this larger version, the mount and cover plates are in turn a larger size and so contain more of the base material, in addition the packaging content is greater due to the larger parts and the use of the split box specification despite the box quantity remaining the same. As the raw materials, manufacturing process, distribution and installation is the same across the 3 variants, the base template from the GRS-DUO was duplicated once complete and the values for material, packaging, energy use during manufacture and distribution weights were substituted where relevant to obtain the output values for the other variants. The scaling factors shown above were then calculated based on this data.



