

*Non-Profile vent will suit the original Calderdale tile, for the Calderdale Edge tile use the Flat Edge tile vent.

Manthorpe Building Products Limited







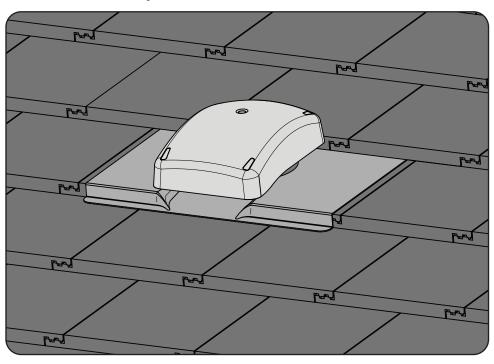
Manthorpe

Cowled Universal **Roof Ventilator**

Fitting Instructions

Vent illustrated on a flat interlocking concrete tile.

MBP1151b



Cowled Universal Roof Ventilator Installation Requirements:

Product Airflow: 8,650 mm² when used with the 4" round spigot connector

12,750 mm² when used with the 5" round spigot connector*
13,350 mm² when used with the 6" oval spigot connector

Minimum Pitch: 12.5°

The roof vent should not be used to extract hot exhaust gases, nor be placed close to other potentially hot elements of the roof structure.

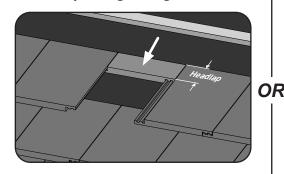
If using at high level, the vent should not be placed on the course directly below the ridge tile.

For mechanical extraction purposes when used with 4" diameter ducting systems, use one of Manthorpe's **GRPA Flexible Pipe Range** in conjunction with the vent[†].

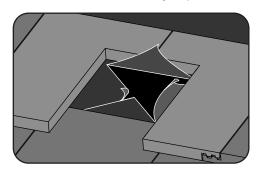
Installation

The flashing skirt is designed to be dressed over the course the vent sits on, to allow for the penetration below, an entire tile can be removed or the corners of two adjacent tiles can be trimmed to create an opening. In both instances a strip of tile/slate the same depth as the headlap should be left to support the rear of the flashing.

When replacing a single tile

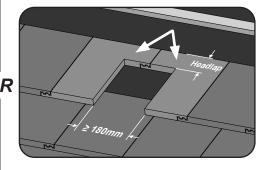


1a. Cut the headlap length from the top of the removed tile and lay in place.

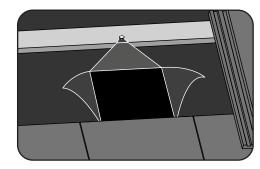


2. Mark and cut the underlay diagonally within the gap in the tiles, folding the triangular tabs upward to create an opening for the vent.

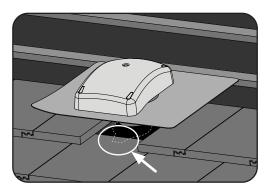
Installing between adjacent tiles



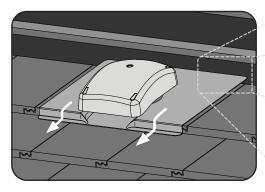
1b. Cut a min 180mm wide hole across two adjacent tiles to the headlap length.



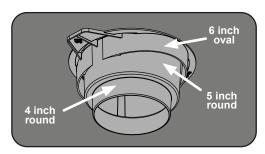
3. Remove the cut tile(s) and secure the upper tab tight up against the batten above. Replace the tile(s), tucking the remaining tabs below the adjacent tiles.



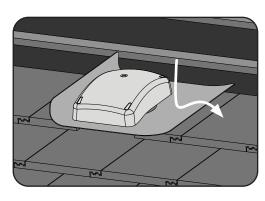
4. Align the vent so it is central over the hole in the tiles, pulling it far enough forward so that the front tab on the base rests against the tile on the course below and the hood clears the headlap of the course above.



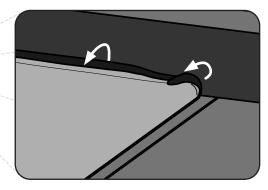
6. Once dressed over the adjacent tiles, the front of the flashing can be brought over the depth of the tile and dressed down onto the course below. Take care not to over-stretch the flashing when forming over the corners of the opening.



*The 5" outlet can offer a larger ventilation area when trimmed across the lower end of the diameter with a saw. Using the trim guide on the flat end of the 5" spigot will create an 11,900mm² opening.



5. Remove the backing film from the flashing skirt and lower the vent into position. Begin to dress the flashing down onto the adjacent tiles, working from the inside out, contouring into the profile of the tile where necessary.



7. Excess flashing lapping over the upper edge of the tile can be rolled over from the top edge and corners to form a welt as illustrated, exposing the adhesive backing to the underside of the course above. Continue tiling in the normal manner.

Pipe Connections

The base spigot can be trimmed to accept incremental pipe sizes. Without alteration the standard connection is 4" in diameter which can be trimmed to allow 5" connections. An oval 6" spigot is also available with both round pipes removed.

[†]NOTE: To comply with the BRE Report 262, it is recommended that the GRPA pipes and other ducting should be fully insulated along its total length in the roof space to avoid the risk of internal condensation.