Manthorpe Building Products

Product Information Sheet

Rigid Frame Former Assembly

CODE **G280/G282**





Firstly get the cill piece (This has both end caps assembled). Offer up to one of the jambs ensuring that the pre cut flanges are at the bottom (fig. 1). Push the end plug lug into the hole which has been pre drilled in the jamb length. Rotate the cill by 90° to the jamb to lock the cill in position (fig. 2).



Fit the horizontal top brace batten by inserting both lugs into the pre-drilled holes and rotating 90° to lock the brace in position (fig. 3).



Fit corner braces in either the bottom two, or all four corners (for larger frames), using the self tapping screws provided (fig. 4).

On larger windows or doors, a diagonal timber brace will be provided for extra rigidity. This can be secured each end to opposing corner braces using the plastic pins provided. See MBP 8220 for further Fig 5. fitting instructions. DRN R.P. Date 25.06.19 MANTHORPE BUILDING PRODUCTS LTD TEL: 01773 303 000 Issue DRG No MANTHORPE HOUSE FAX: 01773 303 300 The company maintains a policy of **BRITTAIN DRIVE** EMAIL: continuous development of its mbp.care@manthorpebp.co.uk WEB: CODNOR GATE BUSINESS PARK product range and reserves the right С **MBP 8218** RIPLEY to amend the specification without www.manthorpebp.co.uk DERBYSHIRE DE5 3ND

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Manthorpe Building Products

Product Information Sheet

Rigid (P) Frame Former Assembly

CODE **G280/G282**





Firstly get the cill pieces (these have both end caps assembled). Offer up to one of the jambs ensuring that the pre cut flanges are at the bottom (fig. 1). Push the end plug lug into the hole which has been pre drilled in the jamb length. Rotate the cill by 90° to the jamb to lock the cill in position (fig. 2).



Fit the horizontal top brace batten by inserting both lugs into the pre-drilled holes and rotating 90° to lock the brace in position (fig. 3).



Fit corner braces in all six corners (as shown in fig. 5), using the self tapping screws provided.



Manthorpe Building Products

Product Information Sheet

Rigid (T) Frame Former Assembly

CODE **G280/G282**





Firstly get the cill pieces (these have both end caps assembled). Offer up to one of the jambs ensuring that the pre cut flanges are at the bottom (fig. 1). Push the end plug lug into the hole which has been pre drilled in the jamb length. Rotate the cill by 90° to the jamb to lock the cill in position (fig. 2).



Fit the horizontal top brace batten by inserting both lugs into the pre-drilled holes and rotating 90° to lock the brace in position (fig. 3).



Fit corner braces in all eight corners (as shown in fig. 5), using the self tapping screws provided.

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